

## Recommended Die Cutting Rule

**Lead Edge: 3-4 Perimeter**

**Minimum Wood: 24x30**

**All Dies: 1/2" Wood**

### **2-4 Mil Material**

4 pt. .937 Kleen Kut 13T

4 pt.. 910 Scope Across

4 pt. .890 Score Around

Must have Balance Scores

### **5-7 Mil Material**

4 pt. .990 Kleen Kut 13T

4 pt.. 910 Scope Across

4 pt. .850 Score Around

### **8 & 10 Mil Material**

5/8" Wood

3 pt. 1.250 Shallow Profile

4 pt. 1.250 Hard Edge or

6 pt. 1.250 Kleen Kut

1/2 Gray Rubber Blocks